



CAD-HD, SCREW MACHINE & ACRYLIC DRILLS



Type 241-A	CAD-HD	- Mechanic Length
-------------------	--------	-------------------

V-Line Heavy-Duty Black Oxide - 135 Split point • American made value line drill

Black oxide prevents chip welding and increases abrasion resistance.

	13 Pc.		
Part #	1/16 - 1/4" by 64ths	Qty	of each
43342 CAD-13A	Black Oxide - 135° Split point		1
	15 Pc.		
Part #	1/16 - 1/2" by 32nds	Qty	of each
43352 CAD-15A	Black Oxide - 135° Split point		1
	21 Pc.		
Part #	1/16 - 3/8" by 64ths	Qty	of each
43362 CAD-21A	Black Oxide - 135º Split point		1
	29 Pc.		
Part #	1/16 - 1/2" by 64ths	Qty	of each
43382 CAD-29A	Black Oxide - 135° Split point		1



Type 183-UB

Super Premium Acrylic Drills

 Super CHIPFREE[™] point is precision ground at a 60° angle for gradual penetration to avoid cracking and chipping of the acrylic material.

• Special 0° rake angle on cutting edge eliminates "grabbing" when drill breaks through plastic, acrylic, or laminate surfaces.

• All sizes over 1/4" have 1/4" shanks.

7 Pc.				
Part #		1/8, 3/16, 1/4,	5/16, 3/8, 7/16, 1/2"	Qty of each
31580	AD-7	Acrylic Drills	Super ChipFree™	1

Type 260

118° Point Screw Machine Length High-Speed Steel - General Purpose,

- The short length of drill and flute makes this an especially rigid drill for greater drilling accuracy.
- This drill is designed for ease of penetration and to facilitate chip removal in tough, hard materials.

Type 260-BN

118° Point Screw Machine Length - Titanium Nitride High-Speed Steel

- The short length of drill and flute makes this an especially rigid drill for greater drilling accuracy.
- Can be used for all screw machine operation.
- This drill is designed for ease of penetration and to facilitate chip removal in tough, hard materials

29 Pc.				
Part #	1/16 - 1/2" by 64ths	Qty of each		
10390 SM-29	Screw Machine - 118º Point	1		
Part #	60 Pc. #1 - 60	Qty of each		
35210 SM-60	Screw Machine - 118º Point	1		

29 Pc.

Part #	1/16 - 1/2" by 64ths G	ty of each
25243 SMN-29	Titanium Nitride - Screw Machine	1
	60 Pc.	
Part #	#1 - 60 G	ty of each
25253 SMN-60	Titanium Nitride - Screw Machine	1