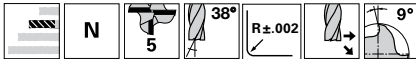




RF 100 5 Speed - Standard length, corner radii

Series

6986



Tool material

Solid Carbide

Coating

nano-A™

nano-A™

Type

N

N

Shank

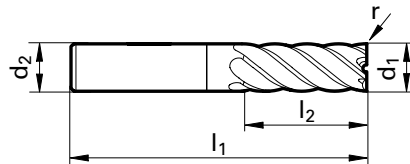


Internal cooling



Material		Suitability
P	Steel	●
M	Stainless steel	●
K	Cast iron	●
N	Aluminum	○
S	Ni / Ti alloys	●
H	Hardened steel	
	Composites	
●=Optimal ○=Secondary		

• without center cutting



d1 h10	d2 h6	l1	l2	r	No. of flutes	Code no.	EDP Number	EDP Number
inch	inch	inch	inch	inch				
1/4	1/4	2 1/2	1/2	0.02	5	6.352	9069860063520	
1/4	1/4	2 1/2	1/2	0.03	5	6.354	9069860063540	
1/4	1/4	2 1/2	1/2	0.06	5	6.356	9069860063560	
5/16	5/16	2 1/2	13/16	0.02	5	7.942	9069860079420	
5/16	5/16	2 1/2	13/16	0.03	5	7.944	9069860079440	
5/16	5/16	2 1/2	13/16	0.06	5	7.946	9069860079460	
3/8	3/8	3	1	0.02	5	9.522		9069860095220
3/8	3/8	3	1	0.03	5	9.524		9069860095240
3/8	3/8	3	1	0.06	5	9.526		9069860095260
3/8	3/8	3	1	0.09	5	9.527		9069860095270
1/2	1/2	3	1	0.03	5	12.704		9069860127040
1/2	1/2	3	1	0.06	5	12.706		9069860127060
1/2	1/2	3	1	0.09	5	12.707		9069860127070
1/2	1/2	3	1	0.12	5	12.709		9069860127090
5/8	5/8	3 1/2	1 1/4	0.03	5	15.874		9069860158740
5/8	5/8	3 1/2	1 1/4	0.06	5	15.876		9069860158760
5/8	5/8	3 1/2	1 1/4	0.09	5	15.877		9069860158770
5/8	5/8	3 1/2	1 1/4	0.12	5	15.879		9069860158790
3/4	3/4	4	1 5/8	0.03	5	19.054		9069860190540
3/4	3/4	4	1 5/8	0.06	5	19.056		9069860190560
3/4	3/4	4	1 5/8	0.09	5	19.057		9069860190570
3/4	3/4	4	1 5/8	0.12	5	19.059		9069860190590
3/4	3/4	4	1 5/8	0.19	5	19.050		9069860190500
1	1	4 1/2	2	0.03	5	25.404		9069860254040
1	1	4 1/2	2	0.06	5	25.406		9069860254060
1	1	4 1/2	2	0.09	5	25.407		9069860254070
1	1	4 1/2	2	0.12	5	25.409		9069860254090
1	1	4 1/2	2	0.19	5	25.400		9069860254000
1	1	4 1/2	2	0.25	5	25.401		9069860254010