



Tool material

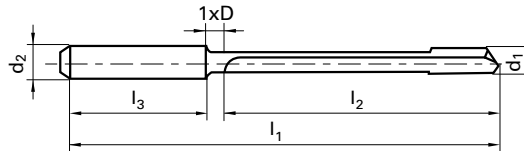
Solid Carbide

Surface

a

P	Steel	●	head form G • solid carbide shank with tapered MQL shank end from d1 = 3 mm / d2 = 6 mm
M	Stainless steel	●	
K	Cast iron	○	
N	Aluminum	○	
S	Titanium alloys	○	
H	Hardened steel	○	
●=Optimal ○=Limited			





See page 455 for technical operation info
Speeds and feeds information on pg. 567

Diameter (d1)			d2 mm	l1 mm	l2 mm	l3 mm	Code no.	EDP #
inch	wire/ltr	mm						
0.0394		1.000	3.00	90.00	57.00	28.00	1.000	9056470010000
0.0469	3/64	1.191	3.00	100.00	68.00	28.00	1.190	9056470011900
0.0591		1.500	4.00	120.00	86.00	28.00	1.500	9056470015000
0.0625	1/16	1.588	4.00	125.00	91.00	28.00	1.590	9056470015900
0.0781	5/64	1.984	4.00	145.00	114.00	28.00	1.980	9056470019800
0.0787		2.000	4.00	145.00	115.00	28.00	2.000	9056470020000
0.0937	3/32	2.381	4.00	160.00	130.00	28.00	2.380	9056470023800
0.0984		2.500	4.00	185.00	155.00	28.00	2.500	9056470025000
0.1094	7/64	2.778	4.00	185.00	155.00	28.00	2.780	9056470027800
0.1181		3.000	6.00	230.00	190.00	36.00	3.000	9056470030000
0.1250	1/8	3.175	6.00	230.00	190.00	36.00	3.170	9056470031700
0.1378		3.500	6.00	230.00	190.00	36.00	3.500	9056470035000
0.1406	9/64	3.572	6.00	260.00	220.00	36.00	3.570	9056470035700
0.1563	5/32	3.969	6.00	260.00	220.00	36.00	3.970	9056470039700
0.1575		4.000	6.00	260.00	220.00	36.00	4.000	9056470040000
0.1719	11/64	4.366	6.00	290.00	245.00	36.00	4.370	9056470043700
0.1875	3/16	4.763	6.00	310.00	268.00	36.00	4.760	9056470047600
0.1969		5.000	6.00	370.00	330.00	36.00	5.000	9056470050000
0.2031	13/64	5.159	6.00	370.00	330.00	36.00	5.160	9056470051600
0.2187	7/32	5.556	6.00	370.00	330.00	36.00	5.560	9056470055600
0.2344	15/64	5.953	6.00	370.00	330.00	36.00	5.950	9056470059500
0.2362		6.000	6.00	370.00	330.00	36.00	6.000	9056470060000
0.2500	1/4	6.350	8.00	430.00	385.00	36.00	6.350	9056470063500
0.2559		6.500	8.00	430.00	385.00	36.00	6.500	9056470065000
0.2656	17/64	6.747	8.00	430.00	385.00	36.00	6.750	9056470067500
0.2756		7.000	8.00	430.00	385.00	36.00	7.000	9056470070000
0.2813	9/32	7.144	8.00	485.00	440.00	36.00	7.140	9056470071400
0.2969	19/64	7.541	8.00	485.00	440.00	36.00	7.540	9056470075400
0.3125	5/16	7.938	8.00	485.00	440.00	36.00	7.940	9056470079400
0.3150		8.000	8.00	485.00	440.00	36.00	8.000	9056470080000
0.3543		9.000	10.00	555.00	506.00	40.00	9.000	9056470090000
0.3937		10.000	10.00	615.00	562.00	40.00	10.000	9056470100000