

Tool material

Solid Carbide

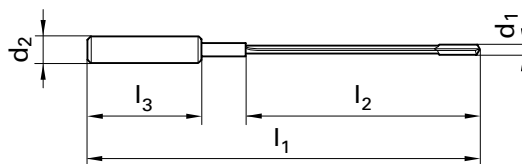
Surface



P	Steel	○	flute lengths of 45, 80, 120 & 160 mm • head form G
M	Stainless steel	○	
K	Cast iron	○	
N	Aluminum	●	
S	Titanium alloys	●	
H	Hardened steel	○	

●=Optimal

○=Limited



See page 455 for technical operation info
Speeds and feeds information on pg. 567

Diameter (d1)			d2 mm	l1 mm	l2 mm	l3 mm	Code no.	EDP #
inch	wire/ltr	mm						
0.0591		1.500	4.00	165.00	120.00	28.00	1.500	9050260015000
0.0625	1/16	1.588	4.00	165.00	120.00	28.00	1.590	9050260015900
0.0630		1.600	4.00	165.00	120.00	28.00	1.600	9050260016000
0.0781	5/64	1.984	4.00	165.00	120.00	28.00	1.980	9050260019800
0.0787		2.000	4.00	165.00	120.00	28.00	2.000	9050260020000
0.0984		2.500	10.00	175.00	120.00	40.00	2.500	9050260025000
0.1063		2.700	10.00	175.00	120.00	40.00	2.700	9050260027000
0.1181		3.000	10.00	175.00	120.00	40.00	3.000	9050260030000
0.1260		3.200	10.00	175.00	120.00	40.00	3.200	9050260032000
0.1378		3.500	10.00	175.00	120.00	40.00	3.500	9050260035000
0.1575		4.000	10.00	175.00	120.00	40.00	4.000	9050260040000
0.1654		4.200	10.00	175.00	120.00	40.00	4.200	9050260042000
0.1772		4.500	10.00	175.00	120.00	40.00	4.500	9050260045000
0.1969		5.000	10.00	175.00	120.00	40.00	5.000	9050260050000