

Tool material

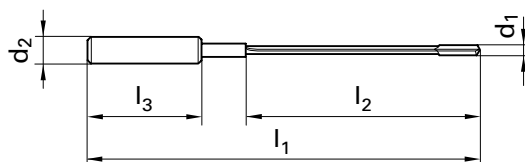
Solid Carbide

Surface



P	Steel	○	flute lengths of 45, 80, 120 & 160 mm • head form G
M	Stainless steel	○	
K	Cast iron	○	
N	Aluminum	●	
S	Titanium alloys	●	
H	Hardened steel	○	

●=Optimal
○=Limited



See page 455 for technical operation info
Speeds and feeds information on pg. 567

Diameter (d1)			d2 mm	l1 mm	l2 mm	l3 mm	Code no.	EDP #
inch	wire/ltr	mm						
0.0354		0.900	4.00	90.00	45.00	28.00	0.900	9050240009000
0.0394		1.000	4.00	90.00	45.00	28.00	1.000	9050240010000
0.0433		1.100	4.00	90.00	45.00	28.00	1.100	9050240011000
0.0469	3/64	1.191	4.00	90.00	45.00	28.00	1.190	9050240011900
0.0472		1.200	4.00	90.00	45.00	28.00	1.200	9050240012000
0.0512		1.300	4.00	90.00	45.00	28.00	1.300	9050240013000
0.0551		1.400	4.00	90.00	45.00	28.00	1.400	9050240014000
0.0591		1.500	4.00	90.00	45.00	28.00	1.500	9050240015000
0.0625	1/16	1.588	4.00	90.00	45.00	28.00	1.590	9050240015900
0.0630		1.600	4.00	90.00	45.00	28.00	1.600	9050240016000
0.0748		1.900	4.00	90.00	45.00	28.00	1.900	9050240019000
0.0781	5/64	1.984	4.00	90.00	45.00	28.00	1.980	9050240019800
0.0787		2.000	4.00	90.00	45.00	28.00	2.000	9050240020000
0.0984		2.500	10.00	100.00	45.00	40.00	2.500	9050240025000
0.1063		2.700	10.00	100.00	45.00	40.00	2.700	9050240027000
0.1181		3.000	10.00	100.00	45.00	40.00	3.000	9050240030000
0.1260		3.200	10.00	100.00	45.00	40.00	3.200	9050240032000