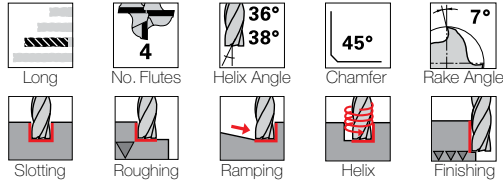


RF 100 VA (4-flute) - Inch - Long Length



center cutting



Tool material

Solid Carbide

Surface finish

nano-ATM

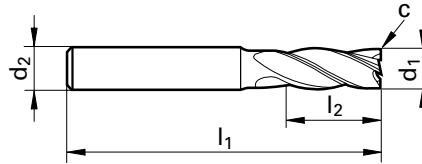
Series

4258

Application group	Material examples	Ideal for
P	Steel	●
M	Stainless steel	●
K	Cast iron	○
N	Aluminum	—
S	Ni / Ti alloys	●
H	Hardened steel	—

●=Optimal ○=Secondary

Speed and Feed data found on page 282



d1 h10	d2 h6	l1	l2	c	No. of Flutes	Code no.	EDP Number
inch	inch	inch	inch	inch x 45°			
3/16	3/16	2 1/2	3/4	0.006	4	4.760	9042580047600
1/4	1/4	3 1/4	1 1/4	0.010	4	6.350	9042580063500
5/16	5/16	3 1/4	1 1/2	0.010	4	7.940	9042580079400
3/8	3/8	4	1 3/4	0.012	4	9.520	9042580095200
1/2	1/2	4 1/2	2	0.016	4	12.700	9042580127000
5/8	5/8	5	2 1/4	0.020	4	15.870	9042580158700
3/4	3/4	5	2 1/4	0.024	4	19.050	9042580190500
1	1	5	2 1/4	0.035	4	25.400	9042580254000