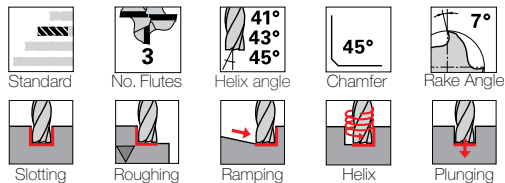


RF 100 U (3-flute) - Inch - Standard Length



center cutting



Tool material

Solid Carbide

Surface finish

FIREX®

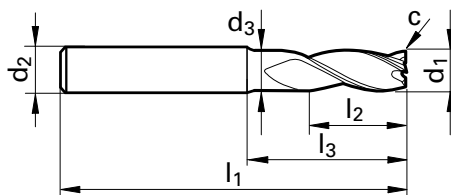
Series

4255

Application group	Material examples	Ideal for
P	Steel	●
M	Stainless steel	○
K	Cast iron	●
N	Aluminum	—
S	Ni / Ti alloys	○
H	Hardened steel	○

●=Optimal ○=Secondary

Speed and Feed data found on page 282



d1 h10	d2 h6	d3	l1	l2	l3	c	No. of Flutes	Code no.	EDP Number
inch	inch	inch	inch	inch	inch	inch x 45°			
1/8	1/8	0.1132	2	1/4	3/4	0.002	3	3.170	9042550031700
3/16	3/16	0.1757	2	3/8	3/4	0.002	3	4.760	9042550047600
1/4	1/4	0.2303	2 1/2	1/2	7/8	0.004	3	6.350	9042550063500
5/16	5/16	0.2928	2 1/2	1/2	7/8	0.004	3	7.940	9042550079400
3/8	3/8	0.3553	2 1/2	5/8	7/8	0.004	3	9.520	9042550095200
1/2	1/2	0.4685	3	5/8	1 1/8	0.006	3	12.700	9042550127000
5/8	5/8	0.5935	3 1/2	3/4	1 1/2	0.006	3	15.870	9042550158700
3/4	3/4	0.7106	4	1	1 3/4	0.006	3	19.050	9042550190500
1	1	0.9409	4	1	1 3/4	0.008	3	25.400	9042550254000