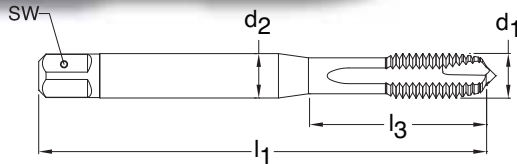
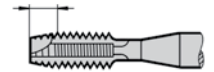


METRIC



Series 3906
Standard ANSI
Tool Material HSS-E PM
Spiral Point Straight flute
Chamfer Form B • 3.5 - 5
Class of Fit ISO 2(6H)



Through holes



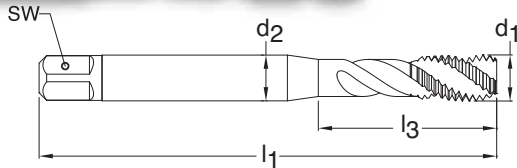
TiN coated



External cooling

| d1 - P | D Limits | Tap Drill Range mm | Number of Flutes | d2 inch | SW inch | l1 inch | l3 inch | Order Code | EDP Number | Stock |
|------------|----------|--------------------|------------------|---------|---------|---------|---------|------------|---------------|-------|
| M2 X 0.40 | D2/D3 | 1.567 - 1.679 | 3 | 0.141 | 0.110 | 1.752 | 0.441 | 2.000 | 9039060020000 | ● |
| M3 X 0.50 | D2/D3 | 2.459 - 2.599 | 3 | 0.141 | 0.110 | 1.941 | 0.709 | 3.000 | 9039060030000 | ● |
| M4 X 0.70 | D3/D4 | 3.242 - 3.422 | 3 | 0.168 | 0.131 | 2.130 | 0.827 | 4.000 | 9039060040000 | ● |
| M5 X 0.80 | D3/D4 | 4.134 - 4.334 | 3 | 0.194 | 0.152 | 2.382 | 0.945 | 5.000 | 9039060050000 | ● |
| M6 X 1.00 | D4/D5 | 4.917 - 5.153 | 3 | 0.255 | 0.191 | 2.500 | 1.181 | 6.000 | 9039060060000 | ● |
| M8 X 1.25 | D4/D5 | 6.647 - 6.912 | 3 | 0.318 | 0.238 | 2.721 | 1.377 | 8.000 | 9039060080000 | ● |
| M10 X 1.50 | D4/D5 | 8.376 - 8.676 | 3 | 0.381 | 0.286 | 2.941 | 1.456 | 10.000 | 9039060100000 | ● |
| M12 X 1.75 | D5/D6 | 10.106 - 10.441 | 3 | 0.367 | 0.275 | 3.382 | N/A | 12.000 | 9039060120000 | ● |
| M14 X 2.00 | D5/D6 | 11.835 - 12.210 | 3 | 0.429 | 0.322 | 3.591 | N/A | 14.000 | 9039060140000 | ● |
| M16 X 2.00 | D6/D7 | 13.835 - 14.210 | 3 | 0.480 | 0.360 | 3.811 | N/A | 16.000 | 9039060160000 | ● |
| M18 X 2.50 | D6/D7 | 15.294 - 15.744 | 4 | 0.542 | 0.406 | 4.032 | N/A | 18.000 | 9039060180000 | ● |
| M20 X 2.50 | D6/D7 | 17.294 - 17.744 | 4 | 0.652 | 0.489 | 4.469 | N/A | 20.000 | 9039060200000 | ● |

METRIC



Series 3909
Standard ANSI
Tool Material HSS-E PM
Spiral Flute 40° Helix
Chamfer Form C • 2-3
Class of Fit ISO2 (6H)



Blind holes



TiN coated



External cooling

| d1 - P | D Limits | Tap Drill Range mm | Number of Flutes | d2 inch | SW inch | l1 inch | l3 inch | Order Code | EDP Number | Stock |
|------------|----------|--------------------|------------------|---------|---------|---------|---------|------------|---------------|-------|
| M2 X 0.40 | D2/D3 | 1.567 - 1.679 | 3 | 0.141 | 0.110 | 1.752 | 0.441 | 2.000 | 9039090020000 | ● |
| M3 X 0.50 | D2/D3 | 2.459 - 2.599 | 3 | 0.141 | 0.110 | 1.941 | 0.709 | 3.000 | 9039090030000 | ● |
| M4 X 0.70 | D3/D4 | 3.242 - 3.422 | 3 | 0.168 | 0.131 | 2.130 | 0.827 | 4.000 | 9039090040000 | ● |
| M5 X 0.80 | D3/D4 | 4.134 - 4.334 | 3 | 0.194 | 0.152 | 2.382 | 0.945 | 5.000 | 9039090050000 | ● |
| M6 X 1.00 | D4/D5 | 4.917 - 5.153 | 3 | 0.255 | 0.191 | 2.500 | 1.181 | 6.000 | 9039090060000 | ● |
| M8 X 1.25 | D4/D5 | 6.647 - 6.912 | 3 | 0.318 | 0.238 | 2.721 | 1.377 | 8.000 | 9039090080000 | ● |
| M10 X 1.50 | D4/D5 | 8.376 - 8.676 | 3 | 0.381 | 0.286 | 2.941 | 1.456 | 10.000 | 9039090100000 | ● |
| M12 X 1.75 | D5/D6 | 10.106 - 10.441 | 3 | 0.367 | 0.275 | 3.382 | N/A | 12.000 | 9039090120000 | ● |
| M14 X 2.00 | D5/D6 | 11.835 - 12.210 | 3 | 0.429 | 0.322 | 3.591 | N/A | 14.000 | 9039090140000 | ● |
| M16 X 2.00 | D6/D7 | 13.835 - 14.210 | 4 | 0.480 | 0.360 | 3.811 | N/A | 16.000 | 9039090160000 | ● |
| M18 X 2.50 | D6/D7 | 15.294 - 15.744 | 4 | 0.542 | 0.406 | 4.032 | N/A | 18.000 | 9039090180000 | ● |
| M20 X 2.50 | D6/D7 | 17.294 - 17.744 | 4 | 0.652 | 0.489 | 4.469 | N/A | 20.000 | 9039090200000 | ● |