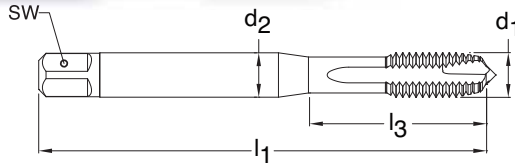


# UNC



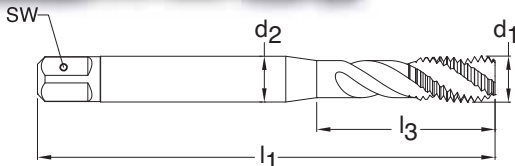
**Series 3901**  
**Standard ANSI**  
**Tool Material HSS-E (Cobalt)**  
**Spiral Point Straight flute**  
**Chamfer Form B • 3.5 - 5**  
**Class of Fit 2B**



Through holes       Bright Finish       External cooling

d1 - P	H Limits	Tap Drill Range inch	Number of Flutes	d2 inch	SW inch	l1 inch	l3 inch	Order Code	EDP Number	Stock
4-40	H2/H3	0.085 - 0.094	3	0.141	0.110	1.882	0.709	2.845	9039010028450	●
5-40	H2/H3	0.098 - 0.106	3	0.141	0.110	1.941	0.709	3.175	9039010031750	●
6-32	H3/H4	0.104 - 0.114	3	0.141	0.110	2.000	0.748	3.505	9039010035050	●
8-32	H3/H4	0.130 - 0.139	3	0.168	0.131	2.130	0.827	4.166	9039010041660	●
10-24	H3/H4	0.145 - 0.155	3	0.194	0.152	2.382	0.945	4.826	9039010048260	●
12-24	H3/H4	0.171 - 0.181	3	0.220	0.165	2.382	1.024	5.486	9039010054860	●
1/4-20	H4/H5	0.196 - 0.207	3	0.255	0.191	2.500	1.181	6.350	9039010063500	●
5/16-18	H4/H5	0.252 - 0.265	3	0.318	0.238	2.721	1.377	7.938	9039010079380	●
3/8-16	H5/H6	0.307 - 0.321	3	0.381	0.286	2.941	1.456	9.525	9039010095250	●
7/16-14	H5/H6	0.360 - 0.376	3	0.323	0.242	3.161	N/A	11.113	9039010111130	●
1/2-13	H5/H6	0.417 - 0.434	3	0.367	0.275	3.382	N/A	12.700	9039010127000	●
9/16-12	H5/H6	0.472 - 0.490	3	0.429	0.322	3.591	N/A	14.288	9039010142880	●
5/8-11	H5/H6	0.527 - 0.546	3	0.480	0.360	3.811	N/A	15.875	9039010158750	●
3/4-10	H5/H6	0.642 - 0.663	4	0.590	0.442	4.252	N/A	19.050	9039010190500	●
7/8-9	H6/H7	0.755 - 0.778	4	0.697	0.523	4.689	N/A	22.225	9039010222250	●
1-8	H6/H7	0.865 - 0.890	4	0.800	0.600	5.130	N/A	25.400	9039010254000	●

# UNC



**Series 3904**  
**Standard ANSI**  
**Tool Material HSS-E (Cobalt)**  
**Spiral Flute 40° Helix**  
**Chamfer Form C • 2-3**  
**Class of Fit 2B**



Blind holes       Bright finish       External cooling

d1 - P	H Limits	Tap Drill Range inch	Number of Flutes	d2 inch	SW inch	l1 inch	l3 inch	Order Code	EDP Number	Stock
4-40	H2/H3	0.085 - 0.094	3	0.141	0.110	1.882	0.709	2.845	9039040028450	●
5-40	H2/H3	0.098 - 0.106	3	0.141	0.110	1.941	0.709	3.175	9039040031750	●
6-32	H3/H4	0.104 - 0.114	3	0.141	0.110	2.000	0.748	3.505	9039040035050	●
8-32	H3/H4	0.130 - 0.139	3	0.168	0.131	2.130	0.827	4.166	9039040041660	●
10-24	H3/H4	0.145 - 0.155	3	0.194	0.152	2.382	0.945	4.826	9039040048260	●
12-24	H3/H4	0.171 - 0.181	3	0.220	0.165	2.382	1.024	5.486	9039040054860	●
1/4-20	H4/H5	0.196 - 0.207	3	0.255	0.191	2.500	1.181	6.350	9039040063500	●
5/16-18	H4/H5	0.252 - 0.265	3	0.318	0.238	2.721	1.377	7.938	9039040079380	●
3/8-16	H5/H6	0.307 - 0.321	3	0.381	0.286	2.941	1.456	9.525	9039040095250	●
7/16-14	H5/H6	0.360 - 0.376	3	0.323	0.242	3.161	N/A	11.113	9039040111130	●
1/2-13	H5/H6	0.417 - 0.434	3	0.367	0.275	3.382	N/A	12.700	9039040127000	●
9/16-12	H5/H6	0.472 - 0.490	3	0.429	0.322	3.591	N/A	14.288	9039040142880	●
5/8-11	H5/H6	0.527 - 0.546	3	0.480	0.360	3.811	N/A	15.875	9039040158750	●
3/4-10	H5/H6	0.642 - 0.663	4	0.590	0.442	4.252	N/A	19.050	9039040190500	●
7/8-9	H6/H7	0.755 - 0.778	4	0.697	0.523	4.689	N/A	22.225	9039040222250	●
1-8	H6/H7	0.865 - 0.890	4	0.800	0.600	5.130	N/A	25.400	9039040254000	●