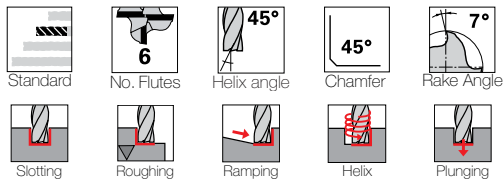


FINISH-TECH 50 GH100 U (6-flute) - Metric - Standard Length

center cutting

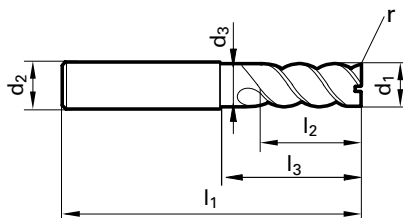


Tool material	Solid Carbide	Solid Carbide
Surface finish	bright	FIREX®
Series	3112	3563

Application group	Material examples	Ideal for
P	Steel	●
M	Stainless steel	●
K	Cast iron	●
N	Aluminum	○
S	Ni / Ti alloys	●
H	Hardened steel	○

●=Optimal ○=Secondary

Speed and Feed data found on page 305



d1 h10	d2 h6	d3	l1	l2	l3	r	No. of Flutes	Code no.	EDP Number	
mm	mm	mm	mm	mm	mm	mm				
6.000	6.000	5.700	57.00	13.00	20.00	0.5	6	6.005	9031120060050	9035630060050
6.000	6.000	5.700	57.00	13.00	20.00	1.0	6	6.010	9031120060100	9035630060100
8.000	8.000	7.700	63.00	19.00	26.00	0.5	6	8.005	9031120080050	9035630080050
8.000	8.000	7.700	63.00	19.00	26.00	1.0	6	8.010	9031120080100	9035630080100
8.000	8.000	7.700	63.00	19.00	26.00	1.5	6	8.015	9031120080150	9035630080150
8.000	8.000	7.700	63.00	19.00	26.00	2.0	6	8.020	9031120080200	9035630080200
10.000	10.000	9.500	72.00	22.00	30.00	0.5	6	10.005	9031120100050	9035630100050
10.000	10.000	9.500	72.00	22.00	30.00	1.0	6	10.010	9031120100100	9035630100100
10.000	10.000	9.500	72.00	22.00	30.00	1.5	6	10.015	9031120100150	9035630100150
10.000	10.000	9.500	72.00	22.00	30.00	2.0	6	10.020	9031120100200	9035630100200
12.000	12.000	11.500	83.00	26.00	36.00	0.5	6	12.005	9031120120050	9035630120050
12.000	12.000	11.500	83.00	26.00	36.00	1.0	6	12.010	9031120120100	9035630120100
12.000	12.000	11.500	83.00	26.00	36.00	1.5	6	12.015	9031120120150	9035630120150
12.000	12.000	11.500	83.00	26.00	36.00	2.0	6	12.020	9031120120200	9035630120200
16.000	16.000	15.500	92.00	32.00	42.00	1.0	6	16.010	9031120160100	9035630160100
16.000	16.000	15.500	92.00	32.00	42.00	1.5	6	16.015	9031120160150	9035630160150
16.000	16.000	15.500	92.00	32.00	42.00	2.0	6	16.020	9031120160200	9035630160200
20.000	20.000	19.500	104.00	38.00	52.00	1.0	6	20.010	9031120200100	9035630200100
20.000	20.000	19.500	104.00	38.00	52.00	1.5	6	20.015	9031120200150	9035630200150
20.000	20.000	19.500	104.00	38.00	52.00	2.0	6	20.020	9031120200200	9035630200200