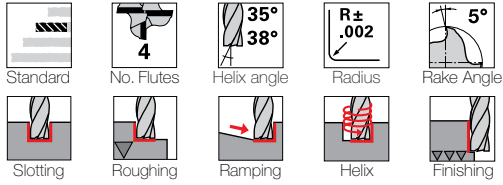


RF 100 U (4-flute) - Inch - Standard Length



center cutting - with corner radius options



Tool material

Solid Carbide

Surface finish

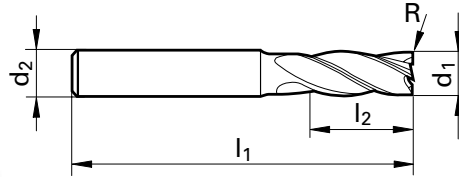
FIREX®

Series

3079

Application group	Material examples	Ideal for
P	Steel	●
M	Stainless steel	○
K	Cast iron	●
N	Aluminum	—
S	Ni / Ti alloys	○
H	Hardened steel	○

●=Optimal ○=Secondary



Speed and Feed data found on page 282

d1 h10	d2 h6	l1	l2	R	No. of Flutes	Code no.	EDP Number
inch	inch	inch	inch	inch			
1/4	1/4	2 1/2	3/4	0.015	4	6.352	9030790063520
1/4	1/4	2 1/2	3/4	0.031	4	6.354	9030790063540
5/16	5/16	2 1/2	13/16	0.031	4	7.944	9030790079440
3/8	3/8	2 1/2	1	0.031	4	9.524	9030790095240
7/16	7/16	2 3/4	1	0.031	4	11.114	9030790111140
1/2	1/2	3 1/2	1 1/4	0.031	4	12.704	9030790127040
1/2	1/2	3 1/2	1 1/4	0.040	4	12.705	9030790127050
1/2	1/2	3 1/2	1 1/4	0.062	4	12.706	9030790127060
1/2	1/2	3 1/2	1 1/4	0.090	4	12.707	9030790127070
5/8	5/8	3 1/2	1 1/4	0.031	4	15.874	9030790158740
5/8	5/8	3 1/2	1 1/4	0.062	4	15.876	9030790158760
3/4	3/4	4	1 1/2	0.062	4	19.056	9030790190560
3/4	3/4	4	1 1/2	0.090	4	19.057	9030790190570
3/4	3/4	4	1 1/2	0.125	4	19.059	9030790190590
1	1	4	1 1/2	0.062	4	25.406	9030790254060
1	1	4	1 1/2	0.090	4	25.407	9030790254070
1	1	4	1 1/2	0.125	4	25.409	9030790254090