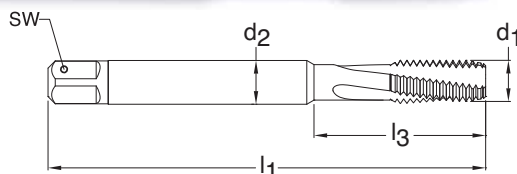


# UNJC Ni / Ni Alloys

NEW



Blind holes



TiAlN coated

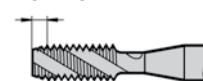


External cooling

Chamfer Form C • 2-3

Class of Fit

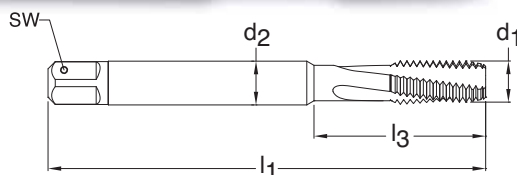
3BX



| d1 - P  | H Limits | Tap Drill Range inch | Number of Flutes | d2 mm | SW mm | l1 mm  | l3 mm | Order Code | EDP Number    | Stock |
|---------|----------|----------------------|------------------|-------|-------|--------|-------|------------|---------------|-------|
| 6-32    | H2/H3    | 0.108 - 0.116        | 3                | 4.00  | 3.00  | 56.00  | 20.00 | 3.505      | 9010670035050 | ●     |
| 8-32    | H2/H3    | 0.134 - 0.142        | 3                | 4.50  | 3.40  | 63.00  | 21.00 | 4.166      | 9010670041660 | ●     |
| 10-24   | H3/H4    | 0.149 - 0.160        | 3                | 6.00  | 4.90  | 70.00  | 25.00 | 4.826      | 9010670048260 | ●     |
| 12-24   | H3/H4    | 0.175 - 0.185        | 3                | 6.00  | 4.90  | 80.00  | 30.00 | 5.486      | 9010670054860 | ●     |
| 1/4-20  | H3/H4    | 0.201 - 0.212        | 3                | 7.00  | 5.50  | 80.00  | 30.00 | 6.350      | 9010670063500 | ●     |
| 5/16-18 | H3/H4    | 0.258 - 0.269        | 3                | 8.00  | 6.20  | 90.00  | 35.00 | 7.938      | 9010670079380 | ●     |
| 3/8-16  | H3/H4    | 0.314 - 0.325        | 3                | 10.00 | 8.00  | 100.00 | 39.00 | 9.525      | 9010670095250 | ●     |
| 7/16-14 | H3/H4    | 0.368 - 0.379        | 4                | 8.00  | 6.20  | 100.00 | N/A   | 11.113     | 9010670111130 | ●     |
| 1/2-13  | H3/H4    | 0.425 - 0.437        | 4                | 9.00  | 7.00  | 110.00 | N/A   | 12.700     | 9010670127000 | ●     |
| 5/8-11  | H3/H4    | 0.536 - 0.547        | 4                | 12.00 | 9.00  | 110.00 | N/A   | 15.875     | 9010670158750 | ●     |

# UNJF Ni / Ni Alloys

NEW



Blind holes



TiAlN coated

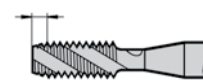


External cooling

Chamfer Form C • 2-3

Class of Fit

3BX



| d1 - P  | H Limits | Tap Drill Range inch | Number of Flutes | d2 mm | SW mm | l1 mm  | l3 mm | Order Code | EDP Number    | Stock |
|---------|----------|----------------------|------------------|-------|-------|--------|-------|------------|---------------|-------|
| 6-40    | H2/H3    | 0.114 - 0.120        | 3                | 4.00  | 3.00  | 56.00  | 20.00 | 3.505      | 9010680035050 | ●     |
| 8-36    | H2/H3    | 0.137 - 0.144        | 3                | 4.50  | 3.40  | 63.00  | 21.00 | 4.166      | 9010680041660 | ●     |
| 10-32   | H3/H4    | 0.160 - 0.168        | 3                | 6.00  | 4.90  | 70.00  | 25.00 | 4.826      | 9010680048260 | ●     |
| 12-28   | H3/H4    | 0.181 - 0.190        | 3                | 6.00  | 4.90  | 80.00  | 30.00 | 5.486      | 9010680054860 | ●     |
| 1/4-28  | H3/H4    | 0.215 - 0.223        | 3                | 7.00  | 5.50  | 80.00  | 30.00 | 6.350      | 9010680063500 | ●     |
| 5/16-24 | H3/H4    | 0.272 - 0.280        | 3                | 8.00  | 6.20  | 90.00  | 35.00 | 7.938      | 9010680079380 | ●     |
| 3/8-24  | H3/H4    | 0.334 - 0.342        | 3                | 10.00 | 8.00  | 100.00 | 39.00 | 9.525      | 9010680095250 | ●     |
| 7/16-20 | H3/H4    | 0.389 - 0.397        | 4                | 8.00  | 6.20  | 100.00 | N/A   | 11.113     | 9010680111130 | ●     |
| 1/2-20  | H3/H4    | 0.451 - 0.459        | 4                | 9.00  | 7.00  | 100.00 | N/A   | 12.700     | 9010680127000 | ●     |
| 5/8-18  | H3/H4    | 0.571 - 0.579        | 4                | 12.00 | 9.00  | 100.00 | N/A   | 15.875     | 9010680158750 | ●     |