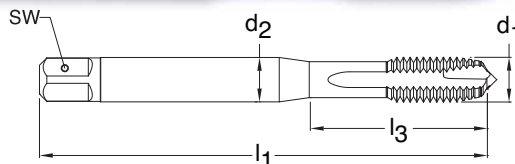
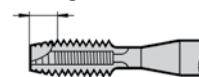


UNJC Ti/Ni and Ti/Ni Alloys

NEW



Series 1059
Standard DIN 371/376
Tool Material HSS-E PM
Spiral Point Straight flute
Chamfer Form B • 3.5 - 5
Class of Fit 3BX



Through holes



TiCN coated

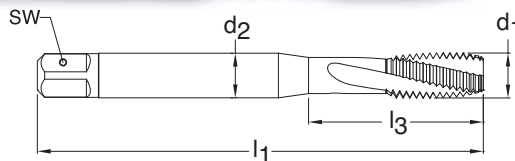


External cooling

d1 - P	H Limits	Tap Drill Range inch	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
6-32	H2/H3	0.108 - 0.116	3	4.00	3.00	56.00	20.00	3.505	9010590035050	●
8-32	H2/H3	0.134 - 0.142	3	4.50	3.40	63.00	21.00	4.166	9010590041660	●
10-24	H3/H4	0.149 - 0.160	3	6.00	4.90	70.00	25.00	4.826	9010590048260	●
12-24	H3/H4	0.175 - 0.185	3	6.00	4.90	80.00	30.00	5.486	9010590054860	●
1/4-20	H3/H4	0.201 - 0.212	4	7.00	5.50	80.00	30.00	6.350	9010590063500	●
5/16-18	H3/H4	0.258 - 0.269	4	8.00	6.20	90.00	35.00	7.938	9010590079380	●
3/8-16	H3/H4	0.314 - 0.325	4	10.00	8.00	100.00	39.00	9.525	9010590095250	●
7/16-14	H3/H4	0.368 - 0.379	4	8.00	6.20	100.00	N/A	11.113	9010590111130	●
1/2-13	H3/H4	0.425 - 0.437	4	9.00	7.00	110.00	N/A	12.700	9010590127000	●
5/8-11	H3/H4	0.536 - 0.547	4	12.00	9.00	110.00	N/A	15.875	9010590158750	●

UNJC Ti / Ti Alloys

NEW



Series 1063
Standard DIN 371/376
Tool Material HSS-E PM
Spiral Flute 15° Helix
Chamfer Form C • 2-3
Class of Fit 3BX



Blind holes



TiCN coated



External cooling

d1 - P	H Limits	Tap Drill Range inch	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
6-32	H2/H3	0.108 - 0.116	3	4.00	3.00	56.00	20.00	3.505	9010630035050	●
8-32	H2/H3	0.134 - 0.142	3	4.50	3.40	63.00	21.00	4.166	9010630041660	●
10-24	H3/H4	0.149 - 0.160	3	6.00	4.90	70.00	25.00	4.826	9010630048260	●
12-24	H3/H4	0.175 - 0.185	3	6.00	4.90	80.00	30.00	5.486	9010630054860	●
1/4-20	H3/H4	0.201 - 0.212	3	7.00	5.50	80.00	30.00	6.350	9010630063500	●
5/16-18	H3/H4	0.258 - 0.269	3	8.00	6.20	90.00	35.00	7.938	9010630079380	●
3/8-16	H3/H4	0.314 - 0.325	3	10.00	8.00	100.00	39.00	9.525	9010630095250	●
7/16-14	H3/H4	0.368 - 0.379	4	8.00	6.20	100.00	N/A	11.113	9010630111130	●
1/2-13	H3/H4	0.425 - 0.437	4	9.00	7.00	110.00	N/A	12.700	9010630127000	●
5/8-11	H3/H4	0.536 - 0.547	4	12.00	9.00	110.00	N/A	15.875	9010630158750	●